



Installation Instructions
for
Front Skid Plate, JP-4000
for
2002-2007 Jeep® KJ Liberty

Thank you for purchasing your new Skid Row Offroad front skid plate. It is designed to give you peace of mind while traversing even the toughest trails. Your skid plate package should come complete with the following parts:

- | | |
|-------------------------------------|--------------------------|
| 1. (1) Front Skid Plate | 3. (4) 10mm Flat Washers |
| 2. (4) M10-1.50x35mm Hex Head Bolts | 4. (4) 10mm Lock Washers |

WARNING: Be sure to place jack stands under the vehicle before working underneath it!

Step 1: If your Jeep has a factory front skid plate, it will need to be removed first. The factory hardware can be re-used if desired.

If your Jeep did not have a front skid plate installed, make sure that the threaded inserts in the chassis crossmember under then engine are in good condition. You may find it necessary to run a M10-1.50 tap into them to clean out any rust or dirt that may have accumulated.

Step 2: Install one of the M10-1.50x35mm bolts, lock, and flat washers into the threaded insert on the passenger side of the crossmember that is directly under the engine. It only needs to be turned in a few threads.

Step 3: Lift the front skid plate into place sliding the slot on the passenger side rear of the skid plate over the bolt that was just installed.

Step 4: Install two M10-1.50x35mm bolts, lock washers, and flat washers at the front of the skid plate. Leave the bolts loose to make sure you can line up the last bolt.

Step 5: Use the remaining M10-1.50x35mm bolt, lock washer, and flat washer to attach the driver's side rear of the skid plate to the crossmember. On 2002-2004 models the threaded insert will be on the tab that is bent upward. On 2005 models, the threaded insert will be on the bottom of the crossmember.

Step 6: Tighten all the bolts and you're ready to hit the trail!

We hope you enjoy your new Skid Row Offroad front skid plate!

Sincerely,

The Staff at SFK Manufacturing, LLC

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